



! SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Name of product

RK 1300 Adhesive
Code-Nr. 105601

1.2. Relevant identified uses of the substance or mixture and uses advised against Recommended intended purpose(s)

2-Component- Structural Adhesive Adhesive Component

1.3. Details of the supplier of the safety data sheet

Distributor

WEICON GmbH & Co. KG
Königsberger Str. 255, DE-48157 Münster
Postbox 48045, DE-8460 Münster
Phone ++49(0)251 / 9322 - 0, Fax ++49(0)251 / 9322 - 244
E-Mail : msds@weicon.de
Internet : www.weicon.de

Advice

Produktsicherheit / Product-Safety-Department
Phone ++49(0)251 / 9322 - 0
E-mail (competent person):
msds@weicon.de

1.4. Emergency telephone number

GIZ Bonn (German, English) Tel: ++49(0)228-19 240
TRANSPORT: Consultank Lutz Harder GmbH Tel: +49(0)178
433 7434 (24h Emergency Contact)

Manufacturer

WEICON GmbH & Co. KG
Königsberger Str. 255, DE-48157 Münster

1.4. Emergency telephone number

Emergency advice

-
Phone -
GIZ Bonn (Medizinische Auskunft in Deutsch und Englisch)
Tel: ++49(0)228-19 240
TRANSPORT: Consultank Lutz Harder GmbH Tel: +49(0)178
433 7434 (24h Emergency Contact)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]

Hazard classes and Hazard categories	Hazard Statements	Classification procedure
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Flam. Liq. 2	H225	
Skin Irrit. 2	H315	
Eye Dam. 1	H318	
Skin Sens. 1	H317	

Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]

Hazard classes and Hazard categories	Hazard Statements	Classification procedure
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STOT SE 3	H335	
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Hazard Statements

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP/GHS]



GHS02



GHS05



GHS07

Signal word

Danger

Hazard Statements

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.

Precautionary Statements

P102	Keep out of reach of children.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P303 + P361 + P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P332 + P313	If skin irritation occurs: Get medical advice/attention.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362	Take off contaminated clothing.
P363	Wash contaminated clothing before reuse.
P370 + P378	In case of fire: Use foam for extinction.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.



Safety Data Sheet according to Regulation (EC)
No. 1907/2006 (REACH)

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17.07.2015 (GB) Version 8.3

RK 1300 Adhesive

P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
P501 Dispose of contents/container to hazardous or special waste collection point.

Hazardous ingredients for labeling

2,2'-[(4-Methylphenyl) imino]bisethanol

2,2'-[(4-Methylphenyl) imino]bisethanol, methyl methacrylate

2.3. Other hazards

When grinding/processing the cured material, a dust containing quartz can be produced.

Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

! SECTION 3: Composition/ information on ingredients

3.1. Substances

not applicable

3.2. Mixtures

Description

Preparation based on methyl methacrylate, methacrylic acid and 2,2'-[(4-phenylmethyl)imino]bisethanol

! Hazardous ingredients

CAS No	EC No	Name	[% weight]	Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]
80-62-6	201-297-1	methyl methacrylate	30 - 60	Flam. Liq. 2, H225 / STOT SE 3, H335 / Skin Irrit. 2, H315 / Skin Sens. 1, H317
79-41-4	201-204-4	methacrylic acid	3 - 7	Acute Tox. 4, H302, H332 / Acute Tox. 3, H311 / Skin Corr. 1A, H314 / Eye Dam. 1, H318 / STOT SE 3, H335
3077-12-1	221-359-1	2,2'-[(4-Methylphenyl) imino]bisethanol	1 - 3	Acute Tox. 4, H302 / Eye Dam. 1, H318

REACH

CAS No	Name	REACH registration number
79-41-4	methacrylic acid	01-2119463884-26

! SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Remove contaminated soaked clothing immediately.

In case of inhalation

Remove the casualty into fresh air and keep him immobile.

In case of inhalation of fumes symptoms of poisoning may occur after hours, medical treatment is necessary.

Seek medical treatment immediately.

In case of skin contact

In case of contact with skin wash off immediately with soap and water.

Seek medical treatment immediately.

! In case of eye contact

After eye contact, rinse opened eye for 15 minutes under running water. Transfer to hospital for specialist examination.

In case of ingestion

Do not induce vomiting.

Call for a doctor immediately.



Rinse out mouth thoroughly with water.
Give plenty of water to drink in small sips.

4.2. Most important symptoms and effects, both acute and delayed

Physician's information / possible symptoms

Shortness of breath
Allergic symptoms
Skin burns
Bloody tears, contraction of the pupils and convulsion attacks.
Gastrointestinal complaints
skin irritation

Physician's information / possible dangers

Risk of allergic-anaphylactic shock
Risk of respiratory disorders
Severe allergic skin reactions, bronchospasms and anaphylactic shock are possible.
allergic reactions
Causes serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Treatment (Advice to doctor)

If swallowed or in the event of vomiting, risk of entering the lungs.
Keep under medical supervision for at least 48 hours.
Symptoms may not occur until several hours.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Foam
Dry powder
Carbon dioxide
Dry sand
water mist

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Metal oxides
Danger of bursting
In case of fire formation of dangerous gases possible.
Nitrogen oxides (NO_x)
Carbon monoxide (CO)
Carbon dioxide (CO₂)

5.3. Advice for firefighters

Special protective equipment for fire-fighters

Fire-fighting operations, rescue and clearing work under effect of combustion and smoulder gases just may be done with breathing apparatus.
Do not inhale explosion and/or combustion gases.

Additional information

Cool endangered containers with water spray jet.
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.
Collect contaminated firefighting water separately, must not be discharged into the drains.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Ensure adequate ventilation.
Use personal protective clothing.
Keep away sources of ignition.
Use breathing apparatus if exposed to vapours/dust/aerosol.

6.2. Environmental precautions

Inform pollution control authorities if product gets into the sewerage systems or open waters.
Do not discharge into the drains/surface waters/groundwater.
Do not discharge into the subsoil/soil.

6.3. Methods and material for containment and cleaning up

Dilute with plenty of water.
Take up residues with absorbent material (e.g. sand, sawdust, general-purpose binder, kieselguhr).
After taking up the material dispose according to regulation.
Take up mechanically.

Additional Information

Sort out leaky cans and dispose according to regulations.

6.4. Reference to other sections

Safe handling: see section 7
Disposal: see section 13
Personal protection equipment: see section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Keep container tightly closed.
Care for thoroughly room ventilation, if necessary use in well ventilated area with local exhaust ventilation at workplace.

General protective measures

Avoid contact with eyes and skin
Do not inhale gases/vapours/aerosols.

Hygiene measures

At work do not eat, drink, smoke or take drugs.
Remove soiled or soaked clothing immediately.
Wash hands and skin before breaks and after work.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking
Take precautionary measures against static discharges.
Avoid effect of heat.
Use explosion-proof equipment / fittings and non-sparking tools.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep only in original container.

Advice on storage compatibility

Do not store together with food.
Do not store together with oxidizing agents.
Do not store together with reducing agents.



Safety Data Sheet according to Regulation (EC)

No. 1907/2006 (REACH)

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RK 1300 Adhesive

Further information on storage conditions

Keep container tightly closed and store at cool and aired place.

Protect from direct solar radiation.

Storage temperature between 2°C to 8°C

Store in a dry place.

7.3. Specific end use(s)

Recommendation(s) for intended use

See section 1.2

! SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ingredients with occupational exposure limits to be monitored

CAS No	Name	Code	[mg/m ³]	[ppm]	Remark
79-41-4	Methacrylic acid	8 hours	72	20	EH40/2005
		Short-term	143	40	
80-62-6	Methyl methacrylate	8 hours	208	50	EH40/2005
		Short-term	416	100	

Indicative occupational exposure limit values (91/322/EEC, 2000/39/EC, 2006/15/EC or 2009/161/EU)

CAS No	Name	Code	[mg/m ³]	[ppm]	Remark
80-62-6	methyl-methacrylate	8 hours		50	
		Short-term		100	

Additional advice

The statutory local and national regulations have to be observed.

8.2. Exposure controls

Respiratory protection

If ventilation insufficient, wear respiratory protection.

Breathing apparatus in the event of aerosol or mist formation.

Multi-purpose filter ABEK/P3, otherwise environment-independent breathing apparatus.

! Hand protection

In the cases of special applications, it is recommended to check the chemical resistance with the manufacturer of the gloves.

Chemical protective gloves must be chosen carefully in view of their design and depending on the dependence on the concentration and amounts of dangerous goods used in the specific working tasks.

Glove material specification [make/type, thickness, permeation time/life, wetting resistance]: butyl rubber, 0,7mm; 480min

Eye protection

tightly fitting goggles

Other protection measures

protective clothing

Appropriate engineering controls

Care for thoroughly room ventilation, if necessary use in well ventilated area with local exhaust ventilation at workplace.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

liquid

Colour

pink

Odour

ester-like



Safety Data Sheet according to Regulation (EC)

No. 1907/2006 (REACH)

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17.07.2015 (GB) Version 8.3

RK 1300 Adhesive**Odour threshold**

not determined

Important health, safety and environmental information

	Value	Temperature	at	Method	Remark
pH value	not determined				
boiling point	> 100 °C				
Melting point / Freezing point	not determined				
Flash point	17 °C			closed cup	
Vapourisation rate	not determined				
Flammable (solid)	not determined				
Flammability (gas)	not determined				
Ignition temperature	not determined				
Self ignition temperature	430 °C				
Lower explosion limit	2,1 Vol-%				
Upper explosion limit	12,5 Vol-%				
Vapour pressure	< 3800 Pa	20 °C			
Relative density	ca. 1 g/cm ³	20 °C			
Vapour density	1	20 °C			
Solubility in water	< 16 g/l				partially soluble
Solubility/other	not determined				
Partition coefficient n-octanol/water (log P O/W)	not determined				
Decomposition temperature	> 200 °C				
Viscosity dynamic	18000-26000 mPa*s	23 °C			
Viscosity kinematic	not determined				

Oxidising properties

No information available.

Explosive properties

No information available.

9.2. Other information

No information available.



SECTION 10: Stability and reactivity

10.1. Reactivity

No information available.

10.2. Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

No dangerous reactions known.

10.4. Conditions to avoid

Keep away from heat.

10.5. Incompatible materials

Substances to avoid

Heavy metal chemical salts

Oxidising agent, strong

Reducing agent

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide.

Toxic gases/vapours

Thermal decomposition

Remark No decomposition below 200°C.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity/Irritation/Sensitization

	Value/Validation	Species	Method	Remark
LD50 acute oral	7900 - 9400 mg/kg	rat		Information concerns to main component.
LD50 acute dermal	> 5000 mg/kg	rabbit		Informations concern to main component.
LC50 acute inhalation	29,8 mg/l (4 h)	rat		Informations concern to main component.
Skin irritation	irritant			
Eye irritation	irritant - risk of strong eye injuries			
Skin sensitization	sensitizing			

Experiences made from practice

Risk of strong health injuries in case of long-term exposition.

Risk of skin resorption and allergy.

Sensitization through skin contact possible.

Allergic reactions possible (analogy-reasons).

Symptoms of poisoning may not occur for many hours.

Causes corrosions.



Risk of strong eye injuries.
Irritates respiratory tract.
Irritates eyes and skin.

Additional information

The product is to be handled with the caution usual with chemicals.
Other hazardous properties may not be excluded.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicological effects

	Value	Species	Method	Validation
Fish	LC50 > 79 mg/l (96 h)	Fish		Toxicology test with the product.
Daphnia	EC50 > 69 mg/l (48 h)	Daphnia magna		Toxicology test with the product.
Algae	IC50 > 110 mg/l (72 h)	No data available		Information refers to the main component.

12.2. Persistence and degradability

	Elimination rate	Method of analysis	Method	Validation
Biological degradability	< 94 % (14 d)			readily degradable

12.3. Bioaccumulative potential

The product has not been tested. Because of the product's consistency and low solubility in water bioavailability is not likely.

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Other adverse effects

General regulation

Do not allow uncontrolled leakage of product into the environment.
Product is not allowed to be discharged into aquatic environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste code No.

08 04 09*

Name of waste

waste adhesives and sealants containing organic solvents or other hazardous substances

Wastes marked with an asterisk are considered to be hazardous waste pursuant to Directive 2008/98/EC on hazardous waste.

Recommendations for the product

Remove in accordance with local official regulations.

Recommendations for packaging

Dispose of according to the local waste regulations.

**SECTION 14: Transport information**

	ADR/RID	IMDG	IATA-DGR
14.1. UN number	2924	2924	2924
14.2. UN proper shipping name	FLAMMABLE LIQUID, CORROSIVE, N.O.S. (Methylmethacrylate, Methacrylic acid)	FLAMMABLE LIQUID, CORROSIVE, N.O.S. (Methylmethacrylate, Methacrylic acid)	Flammable liquid, corrosive, n.o.s. (Methylmethacrylate, Methacrylic acid)
14.3. Transport hazard class(es)	3 (8)	3 (8)	3 (8)
14.4. Packing group	II	II	II
14.5. Environmental hazards	No	No	No
14.6. Special precautions for user	No information available.		
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	not applicable		
Land and inland navigation transport ADR/RID			
Hazard label(s) 3+8			
tunnel restriction code D/E			
Special provisions 274			
Classification code FC			

! SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****VOC standard**

VOC content 0 %

15.2. Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

! SECTION 16: Other information**! Recommended uses and restrictions**

National and local regulations concerning chemicals shall be observed.

For industrial use only.

Further information

Each user is responsible for the implementation of the national special regulations.

The information contained herein is based on the state of our knowledge. It characterizes the product with regard to the appropriate safety precautions. It does not represent a guarantee of the properties of the product.

Please observe the following disclaimer! --- Our safety data sheets have been compiled according to effective EU-directives, WITHOUT taking into account the special national directives concerning the handling of hazardous substances.

Indication of changes: "!" = Data changed compared with the previous version. Previous version: 8.2

H225 Highly flammable liquid and vapour.
H302 Harmful if swallowed.
H302, -?-
H332 Toxic in contact with skin.
H314 Causes severe skin burns and eye damage.



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H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.