

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

**Name of product** RK-7200 Hardener  
Code-Nr. 105642

**1.2. Relevant identified uses of the substance or mixture and uses advised against  
Recommended intended purpose(s)**

2-Component-Structural Adhesive Activator Component

**1.3. Details of the supplier of the safety data sheet****Distributor**

WEICON GmbH & Co. KG  
Königsberger Str. 255, DE-48157 Münster  
Postbox 48045, DE-8460 Münster  
Phone ++49(0)251 / 9322 - 0, Fax ++49(0)251 / 9322 - 244  
E-Mail : msds@weicon.de  
Internet : www.weicon.de

**Advice**

Produktsicherheit / Product-Safety-Department  
Phone ++49(0)251 / 9322 - 0  
E-mail (competent person):  
msds@weicon.de

**1.4. Emergency telephone number**

GIZ Bonn (German, English) Tel: ++49(0)228-19 240  
TRANSPORT: Consultank Lutz Harder GmbH Tel: +49(0)178  
433 7434 (24h Emergency Contact)

**Manufacturer**

WEICON GmbH & Co. KG  
Königsberger Str. 255, DE-48157 Münster

**1.4. Emergency telephone number****Emergency advice**

-  
Phone -  
GIZ Bonn (Medizinische Auskunft in Deutsch und Englisch)  
Tel: ++49(0)228-19 240  
TRANSPORT: Consultank Lutz Harder GmbH Tel: +49(0)178  
433 7434 (24h Emergency Contact)

**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]**

Hazard classes and Hazard categories	Hazard Statements	Classification procedure
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Flam. Liq. 3	H226	
Skin Irrit. 2	H315	
Eye Irrit. 2	H319	
Skin Sens. 1	H317	

**Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]**

Hazard classes and Hazard categories	Hazard Statements	Classification procedure
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STOT SE 3	H335	
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**Hazard Statements**

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.

**2.2. Label elements**

**Labelling according to Regulation (EC) No 1272/2008 [CLP/GHS]**



GHS02



GHS07

**Signal word**

Warning

**Hazard Statements**

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.

**Precautionary Statements**

P102	Keep out of reach of children.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P303 + P361 + P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice/attention.
P362	Take off contaminated clothing.
P363	Wash contaminated clothing before reuse.
P370 + P378	In case of fire: Use foam for extinction.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P403 + P235	Store in a well-ventilated place. Keep cool.



P405 Store locked up.

P501 Dispose of contents/container to hazardous or special waste collection point.

#### Hazardous ingredients for labeling

methyl methacrylate

#### 2.3. Other hazards

People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this preparation.

#### Information pertaining to special dangers for human and environment

In extensive use, formation of flammable / explosive vapour-air mixture is possible.

#### Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

## SECTION 3: Composition/ information on ingredients

### 3.1. Substances

not applicable

### 3.2. Mixtures

#### Hazardous ingredients

CAS No	EC No	Name	[% weight]	Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]
79-41-4	201-204-4	methacrylic acid	3 < 5	Acute Tox. 4, H312 / Acute Tox. 4, H302 / Skin Corr. 1A, H314
80-62-6	201-297-1	methyl methacrylate	25 < 100	Flam. Liq. 2, H225 / STOT SE 3, H335 / Skin Irrit. 2, H315 / Skin Sens. 1, H317
10595-06-9	234-201-1	2-Phenoxyethylmethacrylat	25 < 100	Skin Irrit. 2, H315 / Eye Irrit. 2, H319
591-08-2	209-699-9	Acetylthioharnstoff	1 < 3	Acute Tox. 3, H301

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### General information

Remove contaminated soaked clothing immediately.

#### In case of inhalation

Remove the casualty into fresh air and keep him immobile.

In the event of symptoms refer for medical treatment.

#### In case of skin contact

In case of contact with skin wash off immediately with soap and water.

Consult a doctor if skin irritation persists.

#### In case of eye contact

In case of contact with eyes rinse thoroughly with water.

Refer to medical treatment.

#### In case of ingestion

Do not induce vomiting.

Seek medical advice immediately.

Rinse out mouth and give plenty of water to drink.



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**4.2. Most important symptoms and effects, both acute and delayed**

**Physician's information / possible symptoms**

Unconsciousness  
vomiting  
Respiratory complaints  
Headache  
Confusion  
skin irritation

**Physician's information / possible dangers**

allergic reactions

**4.3. Indication of any immediate medical attention and special treatment needed**

No information available.

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**SECTION 5: Firefighting measures**

**5.1. Extinguishing media**

**Suitable extinguishing media**

Alcohol-resistant foam  
Dry powder  
Carbon dioxide  
Dry sand  
Water spray jet

**Unsuitable extinguishing media**

Full water jet

**5.2. Special hazards arising from the substance or mixture**

May lead to formation of explosive/easily ignitable vapour air mixtures.  
In case of fire formation of dangerous gases possible.

**5.3. Advice for firefighters**

**Special protective equipment for fire-fighters**

Fire-fighting operations, rescue and clearing work under effect of combustion and smoulder gases just may be done with breathing apparatus.  
Do not inhale explosion and/or combustion gases.

**Additional information**

Cool endangered containers with water spray jet.  
Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

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**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

**For non-emergency personnel**

Ensure adequate ventilation.  
Use personal protective clothing.  
Keep away sources of ignition.  
Use breathing apparatus if exposed to vapours/dust/aerosol.

**6.2. Environmental precautions**

Inform pollution control authorities if product gets into the sewerage systems or open waters.  
Do not discharge into the drains or bodies of water..  
Do not discharge into the drains/surface waters/groundwater.

**6.3. Methods and material for containment and cleaning up**

Take up with absorbent material (e.g. sand, kieselguhr, acid binder, general-purpose binder, sawdust).  
After taking up the material dispose according to regulation.

**6.4. Reference to other sections**

Safe handling: see section 7

Disposal: see section 13

Personal protection equipment: see section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling****Advice on safe handling**

Provide good room ventilation even at ground level (vapours are heavier than air).

**General protective measures**

Avoid contact with eyes and skin

Do not inhale gases/vapours/aerosols.

Ensure sufficient ventilation.

**Hygiene measures**

At work do not eat, drink and smoke.

Wash hands before breaks and after work.

**Advice on protection against fire and explosion**

Keep away from sources of ignition - No smoking

Take precautionary measures against static discharges.

Pay attention to general rules of internal fire prevention.

**7.2. Conditions for safe storage, including any incompatibilities****Requirements for storage rooms and vessels**

Keep only in original container.

**Advice on storage compatibility**

Do not store together with animal feedstuffs.

Do not store together with food.

**Further information on storage conditions**

Store only at temperature of 30°C maximum (=86°F).

Protect from frost.

Protect from heat and direct solar radiation.

Keep container dry, tightly closed and store at cool and aired place.

**7.3. Specific end use(s)****Recommendation(s) for intended use**

See section 1.2

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Ingredients with occupational exposure limits to be monitored**

CAS No	Name	Code	[mg/m <sup>3</sup> ]	[ppm]	Remark
79-41-4	Methacrylic acid	8 hours	72	20	EH40/2005
		Short-term	143	40	
80-62-6	Methyl methacrylate	8 hours	208	50	EH40/2005
		Short-term	416	100	



# Safety Data Sheet according to Regulation (EC)

No. 1907/2006 (REACH)

Printed 08.01.2016

revision 02.10.2015 (GB) Version 1.3

## RK-7200 Hardener

### Indicative occupational exposure limit values (91/322/EEC, 2000/39/EC, 2006/15/EC or 2009/161/EU)

CAS No	Name	Code	[mg/m <sup>3</sup> ]	[ppm]	Remark
80-62-6	methyl-methacrylate	8 hours		50	
		Short-term		100	

#### Additional advice

The statutory local and national regulations have to be observed.

### 8.2. Exposure controls

#### Respiratory protection

Filter A or environment-independent breathing apparatus

In case of insufficient ventilation or long-term effect use breathing apparatus.

#### Hand protection

In the cases of special applications, it is recommended to check the chemical resistance with the manufacturer of the gloves.

In the cases of special applications, it is recommended to check the chemical resistance with the manufacturer of the gloves.

#### Eye protection

tightly fitting goggles

#### Other protection measures

protective clothing

#### Appropriate engineering controls

Care for thoroughly room ventilation, if necessary use in well ventilated area with local exhaust ventilation at workplace.

## ! SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

viscous

#### Colour

transparent

#### Odour

ester-like

#### Odour threshold

not determined

### Important health, safety and environmental information

	Value	Temperature	at	Method	Remark
<b>pH value</b>	not determined				
<b>boiling point</b>	> 100 °C				
<b>melting point</b>	not determined				
<b>Flash point</b>	< 30 °C				
<b>Vapourisation rate</b>	not determined				
<b>Flammable (solid)</b>	not applicable				
<b>Flammability (gas)</b>	not applicable				
<b>Ignition temperature</b>	not determined				
<b>Self ignition temperature</b>					The product is not self-igniting.



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## RK-7200 Hardener

	Value	Temperature	at	Method	Remark
<b>Lower explosion limit</b>	not determined				
<b>Upper explosion limit</b>	not determined				
<b>Vapour pressure</b>	not determined				
<b>Relative density</b>	0,9 - 1,1 g/cm <sup>3</sup>	25 °C			
<b>Vapour density</b>	not determined				
<b>Solubility in water</b>					No or low immiscibility
<b>Solubility/other</b>	not determined				
<b>Partition coefficient n-octanol/water (log P O/W)</b>	not determined				
<b>Decomposition temperature</b>	not determined				
<b>Viscosity dynamic</b>	7500 mPa*s				
<b>Viscosity kinematic</b>	not determined				

### Oxidising properties

No information available.

### Explosive properties

The product is considered non-explosive ; nevertheless explosive vapour/air mixtures can be generated .

### 9.2. Other information

No information available.

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No information available.

### 10.2. Chemical stability

No information available.

### 10.3. Possibility of hazardous reactions

Formation of explosive gas/air mixtures.

If heating up polymerisation.

### 10.4. Conditions to avoid

Keep away from heat.

### 10.5. Incompatible materials

No information available.

### 10.6. Hazardous decomposition products

#### Thermal decomposition

Remark No decomposition if used as directed.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### Acute toxicity/Irritation/Sensitization

	Value/Validation	Species	Method	Remark
<b>LD50 acute oral</b>	7872 mg/kg	rat		CAS: 80-62-6
<b>LD50 acute dermal</b>	> 5 mg/kg	rabbit		CAS: 80-62-6
<b>LC50 acute inhalation</b>	7,1 mg/l (4 h)	rat		CAS: 79-41-4
<b>Skin irritation</b>	irritant			
<b>Eye irritation</b>	irritant			
<b>Skin sensitization</b>	sensitizing			

#### Experiences made from practice

Sensitization through skin contact possible.

Irritates mucous membranes.

Irritates eyes and skin.

#### Additional information

The product is to be handled with the caution usual with chemicals.

Other hazardous properties may not be excluded.

## SECTION 12: Ecological information

### 12.1. Toxicity

#### Ecotoxicological effects

	Value	Species	Method	Validation
<b>Daphnia</b>	EC50 69 mg/l (48 h)	Daphnia magna		CAS: 80-62-6

### 12.2. Persistence and degradability

No information available.

### 12.3. Bioaccumulative potential

No information available.

### 12.4. Mobility in soil

No information available.

### 12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

### 12.6. Other adverse effects

#### General regulation

Even in the event of low quantities penetration into the underground drinking water is contaminated.

Do not allow uncontrolled leakage of product into the environment.

Product is not allowed to be discharged into the ground water or aquatic environment.

Product is not allowed to be discharged into aquatic environment, drains or sewage treatment plants.



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**SECTION 13: Disposal considerations****13.1. Waste treatment methods****Recommendations for the product**

Remove in accordance with local official regulations.

**Recommendations for packaging**

Dispose of according to the local waste regulations.

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**SECTION 14: Transport information**

	<b>ADR/RID</b>	<b>IMDG</b>	<b>IATA-DGR</b>
<b>14.1. UN number</b>	1133	1133	1133
<b>14.2. UN proper shipping name</b>	ADHESIVES	ADHESIVES	Adhesives
<b>14.3. Transport hazard class(es)</b>	3	3	3
<b>14.4. Packing group</b>	II	II	II
<b>14.5. Environmental hazards</b>	No	No	No

**14.6. Special precautions for user**

Caution: FLAMMABLE LIQUID

**14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**  
not applicable

**Land and inland navigation transport ADR/RID**

Hazard label(s) 3

tunnel restriction code D/E

Special provisions 640C

Classification code F1

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**! SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****VOC standard**

VOC content 0 %

**15.2. Chemical Safety Assessment**

Chemical safety assessments for substances in this mixture were not carried out.

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**! SECTION 16: Other information****! Recommended uses and restrictions**

National and local regulations concerning chemicals shall be observed.

For industrial use only.

**Further information**

Each user is responsible for the implementation of the national special regulations.

The information contained herein is based on the state of our knowledge. It characterizes the product with regard to the appropriate safety precautions. It does not represent a guarantee of the properties of the product.



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Printed 08.01.2016

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### **RK-7200 Hardener**

Please observe the following disclaimer! --- Our safety data sheets have been compiled according to effective EU-directives, WITHOUT taking into account the special national directives concerning the handling of hazardous substances.

Indication of changes: "!" = Data changed compared with the previous version. Previous version: 1.2

H225	Highly flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.