

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Name of product GMK 2410
Code-Nr. 161000

1.2. Relevant identified uses of the substance or mixture and uses advised against**Recommended intended purpose(s)**

1-Component Adhesives and Sealants

1.3. Details of the supplier of the safety data sheet**Distributor**

WEICON GmbH & Co. KG
Königsberger Str. 255, DE-48157 Münster
Postbox 48045, DE-8460 Münster
Phone ++49(0)251 / 9322 - 0, Fax ++49(0)251 / 9322 - 244
E-Mail : msds@weicon.de
Internet : www.weicon.de

Advice

Produktsicherheit / Product-Safety-Department
Phone ++49(0)251 / 9322 - 0
E-mail (competent person):
msds@weicon.de

1.4. Emergency telephone number

GIZ Bonn (German, English) Tel: ++49(0)228-19 240
TRANSPORT: Consultank Lutz Harder GmbH Tel: +49(0)178
433 7434 (24h Emergency Contact)

Manufacturer

WEICON GmbH & Co. KG
Königsberger Str. 255, DE-48157 Münster

1.4. Emergency telephone number**Emergency advice**

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Phone -
GIZ Bonn (Medizinische Auskunft in Deutsch und Englisch)
Tel: ++49(0)228-19 240
TRANSPORT: Consultank Lutz Harder GmbH Tel: +49(0)178
433 7434 (24h Emergency Contact)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]**

Hazard classes and Hazard categories	Hazard Statements	Classification procedure
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Flam. Liq. 2	H225	
Skin Irrit. 2	H315	
Eye Irrit. 2	H319	
STOT SE 3	H336	

Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]

Hazard classes and Hazard categories	Hazard Statements	Classification procedure
Aquatic Acute 1	H400	
Aquatic Chronic 1	H410	

Hazard Statements

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Additional hints

This product is not to be used for carpet laying. This product is not to be used under conditions of poor ventilation.

2.2. Label elements
Labelling according to Regulation (EC) No 1272/2008 [CLP/GHS]


GHS02



GHS07



GHS09

Signal word

Danger

Hazard Statements

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary Statements

P102	Keep out of reach of children.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P303 + P361 + P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P332 + P313	If skin irritation occurs: Get medical advice/attention.
P337 + P313	If eye irritation persists: Get medical advice/attention.



Safety Data Sheet according to Regulation (EC)

No. 1907/2006 (REACH)

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revision

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GMK 2410

P362	Take off contaminated clothing.
P370 + P378	In case of fire: Use foam for extinction.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container to hazardous or special waste collection point.

Hazardous ingredients for labeling

cyclohexane, ethyl-acetate

Special rules for supplemental label elements for certain mixtures

Contains Colophony. May produce an allergic reaction.

2.3. Other hazards

Product has an anesthetic effect.

! Information pertaining to special dangers for human and environment

In extensive use, formation of flammable / explosive vapour-air mixture is possible.

Results of PBT and vPvB assessment

This substance does not meet the PBT/vPvB criteria of REACH, annex XIII.

! SECTION 3: Composition/ information on ingredients

3.1. Substances

not applicable

3.2. Mixtures

Description

Compound

Hazardous ingredients

CAS No	EC No	Name	[% weight]	Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]
110-82-7	203-806-2	cyclohexane	< 40	Flam. Liq. 2, H225 / Asp. Tox. 1, H304 / Skin Irrit. 2, H315 / STOT SE 3, H336 / Aquatic Acute 1, H400 / Aquatic Chronic 1, H410
141-78-6	205-500-4	ethyl-acetate	< 40	Flam. Liq. 2, H225 / Eye Irrit. 2, H319 / STOT SE 3, H336
1330-20-7	215-535-7	xylene	< 0,2	Flam. Liq. 3, H226 / Acute Tox. 4, H332 / Acute Tox. 4, H312 / Skin Irrit. 2, H315
8050-09-7	232-475-7	colophony	0,1 < 1	Skin Sens. 1, H317
1314-13-2	215-222-5	zinc oxide	< 1	Aquatic Acute 1, H400 / Aquatic Chronic 1, H410
98-54-4	202-679-0	Para-tertiäre-Butylphenol	< 0,3	Skin Irrit. 2, H315 / Eye Irrit. 2, H319 / STOT SE 3, H335 / Aqu. Chron. 2, H411
128-37-0	204-881-4	2,6-Di-tert.-butyl-p-cresol	< 0,3	Aqu. Acute 1, H400 / Aqu. Chronic 1, H410

REACH

CAS No	Name	REACH registration number
128-37-0	2,6-Di-tert.-butyl-p-cresol	01-2119555270-46-0000



! SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Remove contaminated soaked clothing immediately.
Seek medical treatment immediately.
Take away from danger area and lay down affected person.

In case of inhalation

Ensure of fresh air.
In the event of symptoms refer for medical treatment.

In case of skin contact

In case of contact with skin wash off immediately with soap and water.
Consult a doctor if skin irritation persists.

! In case of eye contact

After eye contact, rinse opened eye for 15 minutes under running water. Transfer to hospital for specialist examination.

In case of ingestion

Do not induce vomiting.
Call for a doctor immediately.

4.2. Most important symptoms and effects, both acute and delayed

Physician's information / possible symptoms

In case of inhalation of plenty of solvent-containing fumes the following symptoms may occur:

Headache
Confusion
Dizziness
Gastrointestinal complaints

Physician's information / possible dangers

asthmatic symptoms
Risk of pulmonary oedema
allergic reactions

4.3. Indication of any immediate medical attention and special treatment needed

Treatment (Advice to doctor)

If necessary, give oxygen.
Monitor circulation.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Alcohol-resistant foam
Dry powder
Carbon dioxide
sand
Water spray jet

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

May lead to formation of explosive/easily ignitable vapour air mixtures.
In case of fire formation of dangerous gases possible.
Carbon monoxide (CO)
Carbon dioxide (CO₂)

5.3. Advice for firefighters**Special protective equipment for fire-fighters**

Fire-fighting operations, rescue and clearing work under effect of combustion and smoulder gases just may be done with breathing apparatus.

Additional information

Vapours are heavier than air and will spread on the ground.

Cool endangered containers with water spray jet.

Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****For non-emergency personnel**

Ensure adequate ventilation.

Use personal protective clothing.

Keep away sources of ignition.

6.2. Environmental precautions

Inform pollution control authorities if product gets into the sewerage systems or open waters.

Do not discharge into the drains or bodies of water..

Do not discharge into the drains/surface waters/groundwater.

6.3. Methods and material for containment and cleaning up

Take up with absorbent material (e.g. sand, kieselguhr, acid binder, general-purpose binder, sawdust).

Disposal according to regulations.

Additional Information

Sort out leaky cans and dispose according to regulations.

6.4. Reference to other sections

Safe handling: see section 7

Disposal: see section 13

Personal protection equipment: see section 8

! SECTION 7: Handling and storage**7.1. Precautions for safe handling****! Advice on safe handling**

Care for thoroughly room ventilation, if necessary use in well ventilated area with local exhaust ventilation at workplace.

Open and handle container with care!

General protective measures

Avoid contact with eyes and skin

Do not inhale gases/vapours/aerosols.

Hygiene measures

At work do not eat, drink and smoke.

Wash hands before breaks and after work.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking

Take precautionary measures against static discharges.

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

Keep in closed original container.



Advice on storage compatibility

Do not store together with animal feedstuffs.

Do not store together with food.

Do not store together with oxidizing agents.

Further information on storage conditions

Keep container tightly closed and store at cool and aired place.

Store only at temperature of 30°C maximum (=86°F).

Protect from heat and direct solar radiation.

7.3. Specific end use(s)

Recommendation(s) for intended use

See section 1.2

! SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ingredients with occupational exposure limits to be monitored

CAS No	Name	Code	[mg/m3]	[ppm]	Remark
110-82-7	Cyclohexane	8 hours Short-term	350 1050	1050 300	EH40/2005
128-37-0	2,6-Di-tert-butyl-p-cresol	8 hours	10		EH40/2005
141-78-6	Ethyl acetate	8 hours Short-term		200 400	EH40/2005
7085-85-0	Ethyl cyanoacrylate	8 hours Short-term	1.5	0.3	EH40/2005
8050-09-7	Rosin-based solder flux fume	8 hours Short-term	0.05 0.15		EH40/2005
1330-20-7	Xylene, o-, m-, p- or mixed isomers	8 hours Short-term	220 441	50 100	EH40/2005

Indicative occupational exposure limit values (91/322/EEC, 2000/39/EC, 2006/15/EC or 2009/161/EU)

CAS No	Name	Code	[mg/m3]	[ppm]	Remark
110-82-7	cyclohexane	8 hours	700	200	
1330-20-7	xylene, mixed isomers, pure	8 hours Short-term	221 442	50 100	skin

Additional advice

The statutory local and national regulations have to be observed.

8.2. Exposure controls

Respiratory protection

If ventilation insufficient, wear respiratory protection.

Short term: filter apparatus, filter A

! Hand protection

In the cases of special applications, it is recommended to check the chemical resistance with the manufacturer of the gloves.

Not suitable: PVC gloves

Glove material specification [make/type, thickness, permeation time/life, wetting resistance]: Nitrile rubber; 0,4mm; 480min;60min.

Chemical protective gloves must be chosen carefully in view of their design and depending on the dependence on the concentration and amounts of dangerous goods used in the specific working tasks.

! Eye protection

tightly fitting goggles

**Other protection measures**

protective clothing

Appropriate engineering controls

Sufficient ventilation and exhaustion.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance**

viscous

Colour

various

Odour

fruity

Odour threshold

not determined

Important health, safety and environmental information

	Value	Temperature	at	Method	Remark
pH value	not determined				
boiling point	77 - 82 °C				
Melting point / Freezing point	not determined				
Flash point	-11 °C				
Vapourisation rate	not determined				
Flammable (solid)	not determined				
Flammability (gas)	not determined				
Ignition temperature	not determined				
Self ignition temperature	not determined				
Lower explosion limit	1 Vol-%				
Upper explosion limit	12,8 Vol-%				
Vapour pressure	104 hPa	20 °C			Cyclohexane
Relative density	0,94 g/cm ³	20 °C			
Vapour density	not determined				
Solubility in water					immiscible
Solubility/other	not determined				
Partition coefficient n-octanol/water (log P O/W)	not determined				
Decomposition temperature	not determined				



	Value	Temperature	at	Method	Remark
Viscosity dynamic	ca. 2300 mPa*s	20 °C			
Solids content	ca. 32 %				

Oxidising properties

No information available.

Explosive properties

The product is considered non-explosive ; nevertheless explosive vapour/air mixtures can be generated .

9.2. Other information

No information available.

SECTION 10: Stability and reactivity**10.1. Reactivity**

No information available.

10.2. Chemical stability

No information available.

10.3. Possibility of hazardous reactions

Danger of explosion.

10.4. Conditions to avoid

Keep away from heat.

Heat.

10.5. Incompatible materials**Substances to avoid**

Reactions with strong oxidising agents.

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide.

Thermal decomposition

Remark No decomposition if used as directed.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****Acute toxicity/Irritation/Sensitization**

	Value/Validation	Species	Method	Remark
LD50 acute oral	> 5000 mg/kg	rat	OECD 401	Cyclohexane
LD50 acute dermal	> 2000 mg/kg	rabbit	OECD 402	Cyclohexanone
LC50 acute inhalation	> 32,88 mg/l (4 h)	rat	OECD 403	Cyclohexane
Skin irritation	irritant			



	Value/Validation	Species	Method	Remark
Eye irritation	irritant			

Skin sensitization non-sensitizing

Experiences made from practice

Vapours may cause dizziness, headaches and tiredness

May irritate the mucosae.

Risk of strong health injuries in case of long-term exposition.

Inhalation can cause damage to the respiratory tract or lungs.

Frequent persistent contact with the skin may cause skin irritation.

Irritates eyes and skin.

Additional information

The product is to be handled with the caution usual with chemicals.

Other hazardous properties may not be excluded.

! SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicological effects

	Value	Species	Method	Validation
Fish	LC50 230 mg/l (96 h)	Pimephales promelas	OECD 203	Ethyl acetate
Daphnia	EC50 717 mg/l (48 h)	Daphnia magna	DIN 38412	Ethyl acetate
Algae	EC50 9,32 mg/l (72 h)	No information available.	OECD 201	Cyclohexane
Bacteria	EC10 2900 mg/l (16 h)	Pseudomonas putida		Ethyl acetate

12.2. Persistence and degradability

	Elimination rate	Method of analysis	Method	Validation
Biological degradability	77 % (28 d) Cyclohexane		OECD 301 F	readily degradable

12.3. Bioaccumulative potential

Cyclohexane: Slight bioaccumulation potential.

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

This substance does not meet the PBT/vPvB criteria of REACH, annex XIII.

12.6. Other adverse effects

General regulation

Very toxic to aquatic life with long lasting effects.

Do not allow uncontrolled leakage of product into the environment.

Product is not allowed to be discharged into the ground water or aquatic environment.

Product is not allowed to be discharged into aquatic environment, drains or sewage treatment plants.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods****Waste code No.**

08 04 09*

Name of waste

waste adhesives and sealants containing organic solvents or other hazardous substances

Wastes marked with an asterisk are considered to be hazardous waste pursuant to Directive 2008/98/EC on hazardous waste.

Recommendations for the product

Remove in accordance with local official regulations.

Recommendations for packaging

Dispose of according to the local waste regulations.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA-DGR
14.1. UN number	1133	1133	1133
14.2. UN proper shipping name	ADHESIVES (Cyclohexane and Ethyl acetate)	ADHESIVES (Cyclohexane and Ethyl acetate)	Adhesives (Cyclohexane and Ethyl acetate)
14.3. Transport hazard class(es)	3	3	3
14.4. Packing group	II	II	II
14.5. Environmental hazards	Yes	Yes	Yes

14.6. Special precautions for user

No information available.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

Land and inland navigation transport ADR/RID

Hazard label(s) 3

tunnel restriction code D/E

Special provisions 640D

Classification code F1

Transport/further information

24h EMERGENCY CONTACT (TRANSPORT) +49(0)178 433 7434 (Consultank Lutz Harder GmbH)

! SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****! VOC standard****VOC content**

ca.68 %

VOC value

ca.639,2 g/L

15.2. Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.



! SECTION 16: Other information

! Recommended uses and restrictions

National and local regulations concerning chemicals shall be observed.

For industrial use only.

Further information

Each user is responsible for the implementation of the national special regulations.

The information contained herein is based on the state of our knowledge. It characterizes the product with regard to the appropriate safety precautions. It does not represent a guarantee of the properties of the product.

Please observe the following disclaimer! --- Our safety data sheets have been compiled according to effective EU-directives, WITHOUT taking into account the special national directives concerning the handling of hazardous substances.

Indication of changes: "!" = Data changed compared with the previous version. Previous version: 8.4

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.