



### Health and Safety

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

cutting oil

WEICON Bio-Cut contains no mineral oil, has water pollutant class 1 as a self-classification according to VwVwS (Verwaltungs-vor-schrift wassergefährdende Stoffe = German Administrative Regulation Regarding Water Pollutants), and is completely biodegradable

WEICON Bio-Cut can be used for drilling, turning, milling, grinding, sawing, punching and thread-cutting in all industrial applications.

WEICON Bio-Cut can be used in all areas of industry when drilling, turning, milling, reaming, sawing, punching and thread cutting.

### Technical data

Colour	colourless
Odour	almost odourless
Temperature resistance	bis +200 °C
Shelf life (minimum)	12 months
Special features	Completely biodegradable

### Processing

Shake can thoroughly before use. Richly spray on at 20 to 25 cm from surface.

### Storage

Pressurized container: protect from sunlight and do not expose to temperatures exceeding +50°C.

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation.

We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

#### WEICON GmbH & Co. KG (Headquarter)

Königsberger Str. 255 · DE-48157 Münster  
P.O. Box 84 60 · DE-48045 Münster  
Germany

Tel. +49 (0) 251 / 93 22-0  
Fax +49 (0) 251 / 93 22-244  
Fax +49 (0) 251 / 93 22-233 Export  
[www.weicon.de](http://www.weicon.de) · [info@weicon.de](mailto:info@weicon.de)

#### WEICON Middle East L.L.C.

Jebel Ali Ind Area 3 · P.O. Box 118 216  
Dubai · U.A.E

Phone +971 4 880 25 05  
Fax +971 4 880 25 09  
Mobile +971 50 545 99 83  
[www.weicon.ae](http://www.weicon.ae) · [info@weicon.ae](mailto:info@weicon.ae)

#### WEICON Inc.

20 Steckle Place · Unit 20  
Kitchener · Ontario · N2E 2C3  
Canada

Phone +1 519 896 5252  
Fax +1 519 896 5254  
Cell +1 519 590 5168  
[www.weicon.ca](http://www.weicon.ca) · [info@weicon.ca](mailto:info@weicon.ca)

#### WEICON Kimya Sanayi Tic. Ltd. Şti.

Yenibosna Mahallesi Yalçın Koreş Caddesi  
Arifağa Sokak No: 29 Kat: 3  
34530 Yenibosna – İstanbul Turkey  
[www.weicon.biz.tr](http://www.weicon.biz.tr) · [info@weicon.biz.tr](mailto:info@weicon.biz.tr)

#### WEICON Romania SRL

Str. Podului Nr.1  
547176 Budiu Mic (Targu Mures)  
[www.weicon.com](http://www.weicon.com) · [office@weicon.com](mailto:office@weicon.com)